DECLARATION AND POWER OF ATTORNEY

As a below named inventor, I hereby declare that:

My residence, post office address and citizenship are as stated below next to my name.

I believe I am an original, first and joint inventor of the subject matter which is claimed and for which a patent is sought on the invention entitled SAFETY CONTROLLER PROVIDING FOR EXECUTION OF STANDARD AND SAFETY CONTROL PROGRAMS

the specification of wh	nich:			
(check one)	[X] is attached hereto [] was filed on and was amended		as Application Serial No(if applicable)	
-	ve reviewed and unders as amended by any ame		s of the above-identified specification, to above.	
I acknowledge the duty to disclose information which is material to patentability in accordance with Title 37, Code of Federal Regulation, §1.56(a).				
application(s) for pate	nt or inventor's certification patent or inventor's ce	ate listed below a	States Code, §119(a)-(d) of any foreign and have also identified below any filing date before that of the application	
Prior Foreign Applica	tion(s)			
Application N	0.	Country	Filing Date	
I hereby claim the benefit under Title 35, United States Code, §119(e) of any United States provisional application(s) listed below				
Application N	0.	Country	Filing Date	
I hereby claim the benefit under Title 35, U.S.C., § 120 of any United States application(s), or §365(c) of any PCT International application designating the United States, listed below and, insofar as the subject matter of each of the claims of this application is not disclosed in the prior United States or PCT International application in the manner provided by the first paragraph of 35 U.S.C. § 112, I acknowledge the duty to disclose information which is material to patentability as defined in 37 CFR § 1.56 which became available between the filing date of the prior application and the national or PCT International filing date of this application.				
Application N	0.	Filing Date	Status – patented, pending, abandoned	

I hereby appoint the following attorney(s) and/or agent(s) to prosecute this application and to transact all business in the Patent and Trademark Office connected therewith:

James P. O'Shaughnessy, Reg. No. 27,667 Alexander M. Gerasimow, Reg. No. 28,610 Scott Speroff, Reg. No. 37,450 Michael A. Jaskolski, Reg. No. 37,551 John T. Pienkos, Reg. No. 42,997 John M. Miller, Reg. No. 38,560 William R. Walbrun, Reg. No. 37,464 Keith M. Baxter, Reg. No. 31,233 Adam J. Forman, Reg. No. 46,707

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Susan M. Donahue at telephone number (414) 382-4463

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Full Name of first inventor

Rockwell Automation, Inc.	
Attention: Susan M. Donahue	
Patent Dept./704P Floor 8 T-29	
1201 South Second Street	
Milwaukee, Wisconsin 53204	

I hereby declare that all statements made herein of my own knowledge are true and that all statements made on information and belief are believed to be true; and further that these statements were made with the knowledge that willful false statements and the like are punishable by fine or imprisonment, or both, under Section 1001 of Title 18 of the United States Code and that such willful false statements may jeopardize the validity of the application or any patent issued thereon.

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Full Name of second inventor	Charles Martin Rischar
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Michael Dean Kalan

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